



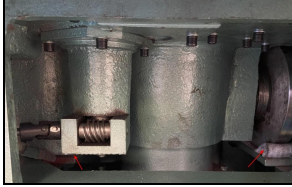
## RTP 41 Lubrication Schedule

| Part                   | Location                                     | Image   | Frequency                                | Type of Lubricant       |
|------------------------|--|---|--|-------------------------|
| Tooling heads          | The heads of Upper Punches and Lower Punches |    | Visually inspect and apply when dry      | NLGI Grade 1            |
| Tooling after cleaning | Air-tight container                          |   | After cleaning                           | Mineral oil             |
| Tooling Barrels        | The main shaft of the Tooling                |  | Everytime Tooling is installed in press  | SAE 10                  |
| Gearbox                | On top of Gearbox through the shaft's bore   |  | Visually inspect and top off when needed | 460 Grade Worm Gear Oil |



| Part                         | Location  | Image   | Frequency                           | Type of Lubricant |
|------------------------------|---|---|-------------------------------------|-------------------|
| Turret Drive Shaft Oil Wells | On top of machine   |    | Visually inspect and apply when dry | SAE 10            |
| Fill Depth Adjustment        | Grease nipple located on fill depth adjustment in front of machine  |   | Every 100 hours/once per week       | NLGI Grade 2      |
| Pressure Adjustment          | Grease nipple located on pressure adjustment at the back of machine |  | Every 100 hours/once per week       | NLGI Grade 2      |
| Upper Roller Cams            | Grease nipples on Upper Roller Cams in front and back of machine    |  | Every 100 hours/once per week       | NLGI Grade 2      |



| Part              | Location                                   | Image   | Frequency                           | Type of Lubricant |
|-------------------|--|---|-------------------------------------|-------------------|
| Lower Roller Cams | Felt pads underneath the Lower Roller Cams |  | Visually inspect and apply when dry | SAE 10            |