

Cleaning Matrix - TDP 5

Part	Frequency							
	After installing machine	After every use	Before every use	In between products that present a cross contamination risk	Weekly	Monthly	Before placing In storage	After removing from storage
Ejection Tray	Remove from machine	Remove from machine	Install on machine	Remove from machine	N/A	N/A	Remove from machine	Install on machine
Tooling	Remove from machine	Remove from machine	Install into machine	Remove from machine	N/A	N/A	Remove from machine	Install on machine
Boot	Remove from machine	Remove from machine	Install into machine	Remove from machine	N/A	N/A	Remove from machine	Install on machine
Base Plate	Remove from machine	Remove from machine	Install on machine	Remove from machine	N/A	N/A	Remove from machine	Install on machine
Hopper	Remove from machine	Remove from machine	Install on machine	Remove from machine	N/A	N/A	Remove from machine	Install on machine
Top Cam area	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine
Cam Drive Cog	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine
Upper Drift Pin Assembly	Remove from machine	Remove from machine	Remove from machine	Remove from machine	Remove from machine	Remove from machine	Remove from machine	Remove from machine
Motor	Clean on machine	Clean in machine	Clean in machine	N/A	Clean on machine	Clean in machine	Clean on machine	Clean on machine
Upper Drift Pin Assembly Mounting Block	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine
Upper Drift Pin Assembly Threaded Cam	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine	Clean in machine
Lower Drift Pin Assembly	Remove from machine	Remove from machine	Remove from machine	Remove from machine	Remove from machine	Remove from machine	Remove from machine	Remove from machine
Electrical Drive Flywheel	Clean on machine	Clean in machine	Clean in machine	Clean in machine	N/A	Clean on machine	Clean on machine	Clean on machine
Base/Frame	Clean on machine	Clean in machine	Remove from machine	Remove from machine	N/A	N/A	Clean in machine	Clean on machine

Cleaning Level Key

Level 1 - Remove powder

Level 2 - Dry clean with cloth

Level 3 - Dry clean and re-lubricate if specified in lubrication schedule

Level 4 - Wet clean and re-lubricate if specified in lubrication schedule

Remove from machine - Take part out of machine and clean if required. Store it correctly or install back into machine.

Install into machine - Install part into the machine and make sure that it has been cleaned. If needed, lubricate to the level required.

Clean on/in machine - Clean the part while in the machine and do not remove it. Make sure that all contact surfaces are clean to the level required.

This cleaning matrix is intended as a guide only and is not an exhaustive list. All cleaning schedules will need to be adapted to the industry and product, following industry regulations and the material safety data sheets that come with specific products. Please check with your Food Safety Manager/Department, Quality Control Manager/Department, or other relevant internal departments at your company before using.